



**ORIGINAL ARTICLE**

**Stochastic Analysis of Two Unit Cold Standby System with Three Levels of Priority Unit**

**Pravendra Singh Chahar and Shyam Veer Singh**

Department of Statistics, Agra College, Agra, (U.P.) India

Email: [pravendrachahar1978@gmail.com](mailto:pravendrachahar1978@gmail.com), [drshyamstat@gmail.com](mailto:drshyamstat@gmail.com)

**ABSTRACT**

*The present study deals with a system comprises of two non-identical units in parallel configuration. Initially first unit is operative and the second is kept as cold standby. The first unit gets priority in operation as well as in repair while which the second unit is treated as ordinary. The first unit starts operation from higher level and then passes through middle and lower level before reaching to failure stage. Similarly, if the charging process is going on then an operative unit reaches from lower to middle and from middle to high level. The priority unit can reach to failure stage only from middle level. Probability that an operative unit will be in higher, middle and lower level of stages are fixed. A single repair facility is available in the system to repair the failed priority and ordinary unit. The failure time distributions of priority and ordinary units are exponential. Also, the rate of transition form higher to middle, middle to lower, lower to middle and middle to higher are exponential with different parameters. The repair time distributions for priority and ordinary units are general.*

**Key words:** Stochastic Analysis, Unit Cold Standby System, Priority Unit

*Received: 24<sup>th</sup> December 2016, Revised: 25<sup>th</sup> February 2017, Accepted: 27<sup>th</sup> February 2017*

*©2017 Council of Research & Sustainable Development, India*

**How to cite this article:**

Chahar P.S. and Singh S.V. (2017): Stochastic Analysis of Two Unit Cold Standby System with Three Levels of Priority Unit. *Annals of Natural Sciences*, Vol. 3[1]: March, 2017: 38-47.

**INTRODUCTION**

Several authors including have analysed many engineering systems by using different sets of assumptions. Most of them considered two identical unit system in which an operative unit fails directly without passing to and other intermediate stages. But in the real practical situation there exists some systems in which an operative unit passes through different stages before its complete failure. For example, we consider a system of inverter with battery and a generator then we can observe that a battery of an inverter passes from different level of charging such as high, middle and low before completely down stage. We can also see that use of inverter is more economical than generator so the priority is to be given to inverter with respect to operation and repair.

Keeping the above view, we in this chapter analyse a two unit cold standby system in which first unit is priority and the second is treated as ordinary unit.

Using regenerative point technique with Markov renewal process, the following reliability characteristics of interest are obtained.

**MODEL DESCRIPTION AND ASSUMPTIONS**

1. The system comprises of two non-identical units in parallel configuration. Initially first unit is operative and the second is kept as cold standby. The first unit gets priority in operation as well as in repair while which the second unit is treated as ordinary.

2. The first unit starts operation from higher level and then passes through middle and lower level before reaching to failure stage. Similarly, if the charging process is going on then an operative unit reaches from lower to middle and from middle to high level. The priority unit can reach to failure stage only from middle level.
3. Probability that an operative unit will be in higher, middle and lower level of stages are fixed.
4. A single repair facility is available in the system to repair the failed priority and ordinary unit.
5. The failure time distributions of priority and ordinary units are exponential. Also, the rate of transition from higher to middle, middle to lower, lower to middle and middle to higher are exponential with different parameters.
6. The repair time distributions for priority and ordinary units are general.

#### NOTATION AND SYMBOLS

$N_{POH}$	:	Normal priority unit kept as operative and in higher level
$N_{POM}$	:	Normal priority unit kept as operative and in middle level
$N_{POL}$	:	Normal priority unit kept as operative and in lower level
$N_{OO}$	:	Normal ordinary unit kept as operative
$N_{OCS}$	:	Normal ordinary unit kept as cold standby
$F_{pr}$	:	Failed priority unit under repair
$F_{or}$	:	Failed ordinary unit under repair
$F_{owr}$	:	Failed ordinary unit waiting for repair
$\alpha_1$	:	Constant rate of transition of normal unit from higher to middle level
$\alpha_2$	:	Constant rate of transition of normal unit from middle to lower level
$\alpha_3$	:	Constant rate of transition of normal unit from lower level to failed stage
$\beta$	:	Constant failure rate of ordinary operative unit
$\delta_1$	:	Constant rate of transition of normal unit from middle to higher level
$\delta_2$	:	Constant rate of transition of normal unit from lower to middle level
$\delta_3$	:	Constant rate of transition of normal unit from lower to higher level
$g(\cdot), G(\cdot)$	:	pdf and cdf of the distribution of time to repair priority unit
$h(\cdot), H(\cdot)$	:	pdf and cdf of the distribution of time to repair ordinary unit
$p_1$	:	Probability that repaired priority unit goes into higher level
$p_2$	:	Probability that repaired priority unit goes into middle level
$p_3$	:	Probability that repaired priority unit goes into lower level

Using the above notation and symbols the possible states of the system are

#### Up States:

$S_0 \equiv (N_{POH}, N_{OCS})$	$S_1 \equiv (N_{POM}, N_{OCS})$	$S_2 \equiv (N_{POL}, F_{OCS})$
$S_3 \equiv (F_{pr}, N_{OO})$	$S_5 \equiv (N_{POH}, F_{or})$	$S_6 \equiv (N_{POM}, F_{or})$

#### Down States:

$S_4 \equiv (F_{pr}, F_{owr})$
--------------------------------

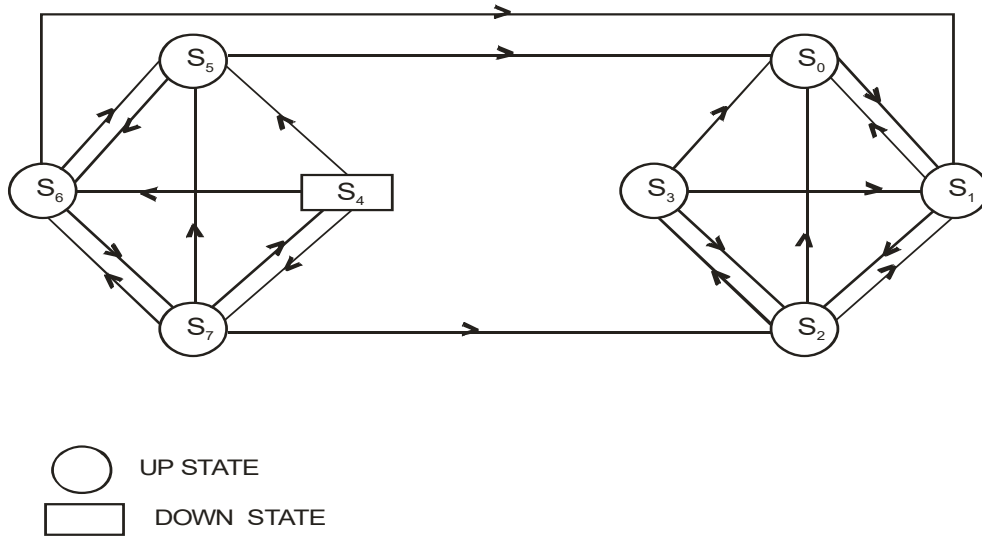


Fig. 1: The transitions between the various states

**TRANSITION PROBABILITIES**

Let  $T_0 (=0), T_1, T_2, \dots$  be the epochs at which the system enters the states  $S_i \in E$ . Let  $X_n$  denotes the state entered at epoch  $T_{n+1}$  i.e. just after the transition of  $T_n$ . Then  $\{T_n, X_n\}$  constitutes a Markov-renewal process with state space  $E$  and

$$Q_{ik}(t) = \Pr[X_{n+1} = S_k, T_{n+1} - T_n \leq t \mid X_n = S_i] \tag{1}$$

is semi Markov-Kernal over  $E$ . The stochastic matrix of the embedded Markov chain is

$$P = p_{ik} = \lim_{t \rightarrow \infty} Q_{ik}(t) = Q(\infty) \tag{2}$$

The non-zero elements of  $Q_{ik}(t)$  are given below:

$$p_{ik} = \lim_{t \rightarrow \infty} Q_{ik}(t)$$

$$p_{01} = 1$$

$$p_{10} = \frac{\delta_1}{\alpha_2 + \delta_1}$$

$$p_{12} = \frac{\alpha_2}{\alpha_2 + \delta_1}$$

$$p_{20} = \frac{\delta_3}{\alpha_3 + \delta_2 + \delta_3}$$

$$p_{21} = \frac{\delta_2}{\alpha_3 + \delta_2 + \delta_3}$$

$$p_{23} = \frac{\alpha_3}{\alpha_3 + \delta_2 + \delta_3}$$

$$p_{30} = p_1 \cdot g^*(\beta)$$

$$p_{31} = p_2 \cdot g^*(\beta)$$

$$p_{32} = p_3 \cdot g^*(\beta)$$

$$p_{34} = 1 - g^*(\beta)$$

$$p_{45} = p_1$$

$$p_{46} = p_2$$

$$p_{47} = p_3$$

$$p_{50} = h^*(\alpha_1)$$

$$p_{56} = 1 - h^*(\alpha_1)$$

$$p_{61} = h^*(\alpha_2 + \delta_1)$$

$$p_{65} = \frac{\delta_1}{\alpha_2 + \delta_1} [1 - h^*(\alpha_2 + \delta_1)] \quad p_{67} = \frac{\alpha_2}{\alpha_2 + \delta_1} [1 - h^*(\alpha_2 + \delta_1)]$$

$$p_{72} = h^*(\alpha_3 + \delta_2 + \delta_3) \quad p_{74} = \frac{\alpha_3}{\alpha_3 + \delta_2 + \delta_3} [1 - h^*(\alpha_3 + \delta_2 + \delta_3)]$$

$$p_{75} = \frac{\delta_3}{\alpha_3 + \delta_2 + \delta_3} [1 - h^*(\alpha_3 + \delta_2 + \delta_3)]$$

$$p_{76} = \frac{\delta_2}{\alpha_3 + \delta_2 + \delta_3} [1 - h^*(\alpha_3 + \delta_2 + \delta_3)]$$

$$p^{(4)}_{35} = p_1 \cdot [1 - \tilde{G}(\beta)] \quad p^{(4)}_{36} = p_2 \cdot [1 - \tilde{G}(\beta)]$$

$$p^{(4)}_{37} = p_3 \cdot [1 - \tilde{G}(\beta)]$$

$$p^{(6)}_{51} = \frac{\alpha_1}{\alpha_1 - \alpha_2} [\tilde{H}(\alpha_2) - \tilde{H}(\alpha_1)]$$

$$p^{(7)}_{62} = \frac{\alpha_2}{\alpha_2 - \alpha_3} [\tilde{H}(\alpha_3) - \tilde{H}(\alpha_2)]$$

$$p^{(7)}_{64} = \frac{\alpha_2}{\alpha_2 - \alpha_3} [1 - \tilde{H}(\alpha_3)] - \frac{\alpha_3}{\alpha_2 - \alpha_3} [1 - \tilde{H}(\alpha_2)]$$

$$p^{(6,7)}_{52} = \frac{\alpha_1 \alpha_2}{(\alpha_1 - \alpha_2)(\alpha_2 - \alpha_3)(\alpha_1 - \alpha_3)} [(\alpha_1 - \alpha_2) \tilde{H}(\alpha_3) + (\alpha_2 - \alpha_3) \tilde{H}(\alpha_1) - (\alpha_1 - \alpha_3) \tilde{H}(\alpha_2)]$$

$$p^{(6,7)}_{54} = \frac{\alpha_1 \alpha_2}{(\alpha_1 - \alpha_2)(\alpha_2 - \alpha_3)(\alpha_1 - \alpha_3)} [(1 - \tilde{H}(\alpha_3))(\alpha_1 - \alpha_2)]$$

$$+ \frac{\alpha_2 \alpha_3}{(\alpha_1 - \alpha_2)(\alpha_2 - \alpha_3)(\alpha_1 - \alpha_3)} [(1 - \tilde{H}(\alpha_1))(\alpha_2 - \alpha_3)]$$

$$- \frac{\alpha_1 \alpha_3}{(\alpha_1 - \alpha_2)(\alpha_2 - \alpha_3)(\alpha_1 - \alpha_3)} [(1 - \tilde{H}(\alpha_2))(\alpha_1 - \alpha_3)] \quad (3-33)$$

From the above probabilities the following relation can be easily verifiesas;

$$\begin{aligned} p_{01} &= 1 & p_{10} + p_{12} &= 1 \\ p_{20} + p_{21} + p_{23} &= 1 & p_{30} + p_{31} + p_{32} + p_{34} &= 1 \\ p_{45} + p_{46} + p_{47} &= 1 \\ p_{50} + p_{56} &= 1 = p_{61} + p_{65} + p_{67} \\ p_{72} + p_{74} + p_{75} + p_{76} &= 1 = p_{30} + p_{31} + p_{32} + p^{(4)}_{35} + p^{(4)}_{37} \\ p_{50} + p^{(6)}_{51} + p^{(6,7)}_{52} + p^{(6,7)}_{54} &= 1 = p_{61} + p^{(7)}_{62} + p^{(7)}_{64} + p_{65} \end{aligned} \quad (34-41)$$

### MEAN SOJOURN TIMES

The mean time taken by the system in a particular state  $S_i$  before transiting to any other state is known as mean sojourn time and is defined as-

$$\mu_i = \int_0^{\infty} P[T > t] dt \tag{42}$$

Using this we can obtain the following expression:

$$\mu_0 = \frac{1}{\alpha_1} \qquad \mu_1 = \frac{1}{\alpha_2 + \delta_1} \qquad \mu_2 = \frac{1}{\alpha_3 + \delta_2 + \delta_3}$$

$$\mu_3 = \frac{1}{\beta} [1 - g^*(\beta)] \qquad \mu_4 = \int_0^{\infty} t.g(t) dt$$

$$\mu_5 = \frac{1}{\alpha_1} [1 - h^*(\alpha_1)] \qquad \mu_6 = \frac{1}{\alpha_2 + \delta_1} [1 - h^*(\alpha_2 + \delta_1)]$$

$$\mu_7 = \frac{1}{\alpha_3 + \delta_2 + \delta_3} [1 - h^*(\alpha_3 + \delta_2 + \delta_3)] \tag{43-50}$$

**RELIABILITY OF THE SYSTEM**

To obtain  $R_i(t)$ , the probability that starting from  $S_i$  the system will not fail upto time  $t$ , the failed state  $S_4$  is taken to be absorbing state. Then by the probabilistic arguments following recursive relations can be obtained

$$R_0(t) = Z_0(t) + q_{01}(t) \odot R_1(t)$$

$$R_1(t) = Z_1(t) + q_{10}(t) \odot R_0(t) + q_{12}(t) \odot R_2(t)$$

$$R_2(t) = Z_2(t) + q_{20}(t) \odot R_0(t) + q_{21}(t) \odot R_1(t) + q_{23}(t) \odot R_3(t)$$

$$R_3(t) = Z_3(t) + q_{30}(t) \odot R_0(t) + q_{31}(t) \odot R_1(t) + q_{32}(t) \odot R_2(t) \tag{51-54}$$

Taking Laplace Stieltjes transform of relations and solving it for  $R^*_0(s)$  we get

$$R_0^*(s) = N_1(s) / D_1(s) \tag{55}$$

Where,

$$N_1(s) = \{(1 - q^*_{23}q^*_{32}) - q^*_{12}(q^*_{23}q^*_{31} + q^*_{21})\}Z^*_0 + q^*_{01}Z^*_1(1 - q^*_{23}q^*_{32}) + q^*_{01}q^*_{12}Z^*_2 \tag{56}$$

and

$$D_1(s) = (1 - q^*_{23}q^*_{32}) - q^*_{12}(q^*_{23}q^*_{31} + q^*_{21}) - q^*_{01}q^*_{10}(1 - q^*_{23}q^*_{32}) - q^*_{01}q^*_{12}(q^*_{23}q^*_{30} + q^*_{20}) \tag{57}$$

Now,

$$D_1(0) = 1 - p_{23}p_{32} - p_{23}p_{31}p_{12} - p_{21}p_{12} - p_{01}p_{10} - p_{01}p_{10}p_{23}p_{32}$$

$$p_{01}p_{12}p_{23}p_{30} - p_{01}p_{12}p_{20}$$

$$= (1 - p_{23}p_{32})(1 - p_{10}) - p_{12}(p_{20} + p_{21} + p_{23}p_{30} + p_{23}p_{31})$$

$$= (1 - p_{23}p_{32})p_{12} - p_{12}(p_{20} + p_{21} + p_{23}p_{30} + p_{23}p_{31})$$

$$= p_{12}[1 - p_{23}p_{32} - p_{20} - p_{21} - p_{23}p_{30} - p_{23}p_{31}]$$

$$= 0 \tag{58}$$

Now, the coefficient of  $m_{ij}$ 's in  $D'_1(0)$  are

$m_{ij}$	Coefficients
$m_{01}$	$p_{10}(1 - p_{23}p_{32}) + p_{12}(p_{20} + p_{23}p_{30})$
$m_{10}$	$1 - p_{23}p_{32}$
$m_{12}$	$1 - p_{23}p_{32}$
$m_{20}$	$p_{12}$
$m_{21}$	$p_{12}$
$m_{23}$	$p_{12}$
$m_{30}$	$p_{12}p_{23}$
$m_{31}$	$p_{12}p_{23}$
$m_{32}$	$p_{12}p_{23}$

Then,

$$\begin{aligned}
 D'_1(0) &= m_{01}\{ p_{10}(1 - p_{23}p_{32}) + p_{12}(p_{20} + p_{23}p_{30})\} \\
 &\quad + (m_{10} + m_{12})(1 - p_{23}p_{32}) + p_{12}(m_{20} + m_{21} + m_{23}) \\
 &\quad + p_{12}p_{23}(m_{30} + m_{31} + m_{32}) \\
 &= \mu_0\{ p_{10}(1 - p_{23}p_{32}) + p_{12}(p_{20} + p_{23}p_{30})\} + \mu_1(1 - p_{23}p_{32}) \\
 &\quad + p_{12}\mu_2 + p_{12}p_{23}\mu_3
 \end{aligned} \tag{59}$$

Therefore, the reliability of the system is

$$R^*(0) = N_1/D_1 \tag{60}$$

Where

$$\begin{aligned}
 N_1 = N_1(0) &= \{1 - p_{23}p_{32} - p_{23}p_{31}p_{12} - p_{21}p_{12}\}\mu_0 + \mu_1(1 - p_{23}p_{32}) \\
 &\quad + p_{12}\mu_2
 \end{aligned} \tag{61}$$

and  $D_1$  is same as in (59).

#### AVAILABILITY ANALYSIS

System availability is defined as

$A_i(t) = \text{Pr}[\text{Starting from state } S_i \text{ the system is available at epoch } t \text{ without passing through any regenerative state}]$

and

$M_i(t) = \text{Pr}[\text{Starting from up state } S_i \text{ the system remains up till epoch } t \text{ without passing through any regenerative up state}]$

Thus,

$$M_0(t) = e^{-\alpha_1 t} \qquad M_1(t) = e^{-(\alpha_2 + \delta_1)t}$$

$$M_2(t) = e^{-(\alpha_3 + \delta_2 + \delta_3)t} \qquad M_3(t) = e^{-\beta t} \bar{G}(t)$$

$$M_5(t) = e^{-\alpha_1 t} \bar{H}(t) \qquad M_6(t) = e^{-(\alpha_2 + \delta_1)t} \bar{H}(t)$$

$$M_7(t) = e^{-(\alpha_3 + \delta_2 + \delta_3)t} \bar{H}(t) \tag{62-68}$$

Now, obtaining  $A_i(t)$  by using elementary probability argument;

$$\begin{aligned}
 A_0(t) &= M_0(t) + q_{01}(t) \odot A_1(t) \\
 A_1(t) &= M_1(t) + q_{10}(t) \odot A_0(t) + q_{12}(t) \odot A_2(t) \\
 A_2(t) &= M_2(t) + q_{20}(t) \odot A_0(t) + q_{21}(t) \odot A_1(t) + q_{23}(t) \odot A_3(t) \\
 A_3(t) &= M_3(t) + q_{30}(t) \odot A_0(t) + q_{31}(t) \odot A_1(t) + q_{32}(t) \odot A_2(t) \\
 &\quad + q^{(4)}_{35}(t) \odot A_5(t) + q^{(4)}_{36}(t) \odot A_6(t) + q^{(4)}_{37}(t) \odot A_7(t) \\
 A_5(t) &= M_5(t) + q_{50}(t) \odot A_0(t) + q^{(6)}_{51}(t) \odot A_1(t) + q^{(6,7)}_{52}(t) \odot A_2(t) \\
 A_6(t) &= M_6(t) + q_{65}(t) \odot A_5(t) + q^{(7)}_{62}(t) \odot A_2(t) + q_{61}(t) \odot A_1(t) \\
 A_7(t) &= M_7(t) + q_{72}(t) \odot A_2(t) + q_{75}(t) \odot A_5(t) + q_{76}(t) \odot A_6(t)
 \end{aligned} \tag{69-75}$$

Taking Laplace transform of above equation (69-75), and solving for pointwise availability  $A^*_0(s)$ , we get

$$A^*_0(s) = \frac{N_2(s)}{D_2(s)} \tag{76}$$

$$N_2(s) = (M^*_0 + q^*_{01}M^*_1).A + q^*_{01}q^*_{12}(M^*_2 + B) - M^*_0q^*_{12}D \tag{77}$$

and

$$D_2(s) = (1 - q^*_{01}q^*_{10}).A - q^*_{12}.D - q^*_{12}.C \tag{78}$$

By taking the limit  $s \rightarrow 0$  in the relation (153), one gets the value of  $D_2(0) = 0$ , therefore the steady state availability of the system when it starts operations from  $S_0$  is

$$A_0(\infty) = \lim_{t \rightarrow \infty} A_0(t) = \lim_{s \rightarrow 0} s. A_0^*(s) = N_2(0)/D'_2(0) = N_2/D_2 \tag{79}$$

Where

$$\begin{aligned}
 N_2 = N_2(0) &= (\mu_0 + \mu_1).[1 - \{(p_{32} + p_{35}p_{52} + p_{36}p_{62} + p_{37}p_{72}) \\
 &\quad + p_{52}(p_{36}p_{65} + p_{37}p_{75}) + p_{37}p_{76}(p_{65}p_{52} + p_{62})\}p_{23}] \\
 &\quad + p_{12}(\mu_2 + p_{23}\{(\mu_3 + p_{35}\mu_5 + p_{36}\mu_6 + p_{37}\mu_7) \\
 &\quad + \mu_5(p_{36}p_{65} + p_{37}p_{75}) + p_{37}p_{76}(\mu_6 + p_{65}\mu_5)\} \\
 &\quad - \mu_0p_{12}\{(p_{31} + p_{35}p_{51} + p_{36}p_{61}) + (p_{36}p_{65} + p_{37}p_{75})p_{51} \\
 &\quad + p_{37}p_{76}(p_{65}p_{51} + p_{61})\}p_{23} + p_{21}]
 \end{aligned} \tag{80}$$

and using  $m_i = \sum m_{ij}$ , we have

$$D_2 = [1 - \{(p_{32} + p_{35}p_{52} + p_{36}p_{62} + p_{37}p_{72})$$

$$\begin{aligned}
 &+ p_{52}(p_{36}p_{65} + p_{37}p_{75}) + p_{37}p_{76}(p_{65}p_{52} + p_{62})\}p_{23}](p_{10}m_0 + m_1) \\
 &+ p_{12}m_2 + p_{12}p_{23}m_3 + p_{12}p_{23}\{(p_{36}p_{65} + p_{37}p_{75}) + p_{35}\} \\
 &+ p_{12}p_{23}\{(p_{36} + p_{37}p_{76})m_6 + p_{12}p_{23}p_{37}m_7 \tag{81}
 \end{aligned}$$

**BUSY PERIOD ANALYSIS**

Let us define  $W_i(t)$  as the probability that the system is under repair by repair facility in state  $S_i \in E$  at time  $t$  without transiting to any regenerative state. Therefore

$$W_1(t) = e^{-\delta_1 t} \qquad W_2(t) = e^{-(\delta_2 + \delta_3)t}$$

$$W_3(t) = \bar{G}(t) \qquad W_5(t) = \bar{H}(t)$$

$$W_6(t) = e^{-\delta_1 t} \bar{H}(t) \qquad W_7(t) = e^{-(\delta_2 + \delta_3)t} \bar{H}(t) \tag{82-87}$$

Also let  $B_i(t)$  is the probability that the system is under repair by repair facility at time  $t$ , Thus the following recursive relations among  $B_i(t)$ 's can be obtained as ;

$$B_0(t) = q_{01}(t) \odot B_1(t)$$

$$B_1(t) = W_1(t) + q_{10}(t) \odot B_0(t) + q_{12}(t) \odot B_2(t)$$

$$B_2(t) = W_2(t) + q_{20}(t) \odot B_0(t) + q_{21}(t) \odot B_1(t) + q_{23}(t) \odot B_3(t)$$

$$B_3(t) = W_3(t) + q_{30}(t) \odot B_0(t) + q_{31}(t) \odot B_1(t) + q_{32}(t) \odot B_2(t)$$

$$+ q^{(4)}_{35}(t) \odot B_5(t) + q^{(4)}_{36}(t) \odot B_6(t) + q^{(4)}_{37}(t) \odot B_7(t)$$

$$B_5(t) = W_5(t) + q_{50}(t) \odot B_0(t) + q^{(6)}_{51}(t) \odot B_1(t) + q^{(6,7)}_{52}(t) \odot B_2(t)$$

$$B_6(t) = W_6(t) + q_{65}(t) \odot B_5(t) + q^{(7)}_{62}(t) \odot B_2(t) + q_{61}(t) \odot B_1(t)$$

$$B_7(t) = W_7(t) + q_{72}(t) \odot B_2(t) + q_{75}(t) \odot B_5(t) + q_{76}(t) \odot B_6(t) \tag{88-94}$$

Taking Laplace transform of above equation (88-94), and solving for  $B^*_0(s)$ , we get

$$B^*_0(s) = N_3(s)/D_3(s) \tag{95}$$

Where  $D_3(s)$  is same as  $D_2(s)$  in (153) and

$$\begin{aligned}
 N_3(s) = &q^*_{01}W^*_1[1 - \{(q^*_{32} + q^*_{35}q^*_{52} + q^*_{36}q^*_{62} + q^*_{37}q^*_{72}) \\
 &+ q^*_{52}(q^*_{36}q^*_{65} + q^*_{37}q^*_{75}) + q^*_{37}q^*_{76}(q^*_{65}q^*_{52} + q^*_{62})\}q^*_{23}] \\
 &+ q^*_{01}q^*_{12}(W^*_2 + q^*_{23}\{(W^*_3 + q^*_{35}W^*_5 + q^*_{36}W^*_6 + q^*_{37}W^*_7) \\
 &+ W^*_5(q^*_{36}q^*_{65} + q^*_{37}q^*_{75}) + q^*_{37}q^*_{76}(W^*_6 + q^*_{65}W^*_5)\} \\
 &- q^*_{12}\{(q^*_{31} + q^*_{35}q^*_{51} + q^*_{36}q^*_{61}) + (q^*_{36}q^*_{65} + q^*_{37}q^*_{75})q^*_{51} \\
 &+ q^*_{37}q^*_{76}(q^*_{65}q^*_{51} + q^*_{61})\}q^*_{23} + q^*_{21} \tag{96}
 \end{aligned}$$

In this steady state, the fraction of time for which the repair facility is busy in repair is given by

$$B_0 = \lim_{t \rightarrow \infty} B_0(t) = \lim_{s \rightarrow 0} s B^*(s) = N_3(0)/D'_3(0) = N_3/D_3 \tag{97}$$



where  $D_3$  is same as  $D_2$  in (156) and

$$\begin{aligned}
 N_3 = & w_1[1 - \{(p_{32} + p_{35}p_{52} + p_{36}p_{62} + p_{37}p_{72}) + p_{52}(p_{36}p_{65} + p_{37}p_{75}) \\
 & + p_{37}p_{76}(p_{65}p_{52} + p_{62})\}p_{23}] + p_{01}p_{12}(w_2 + p_{23}\{(w_3 + p_{35}w_5 \\
 & + p_{36}w_6 + p_{37}w_7) + w_5(p_{36}p_{65} + p_{37}p_{75}) + p_{37}p_{76}(w_6 + p_{65}w_5)\} \\
 & - p_{12}\{(p_{31} + p_{35}p_{51} + p_{36}p_{61}) + (p_{36}p_{65} + p_{37}p_{75})p_{51} \\
 & + p_{37}p_{76}(p_{65}p_{51} + p_{61})\}p_{23} + p_{21}] \tag{98}
 \end{aligned}$$

**EXPECTED NUMBER OF VISITS BY THE REPAIRMAN**

Let we define,  $V_i(t)$  as the expected number of visits by the repairman in  $(0,t]$  given that the system initially started from regenerative state  $S_i$  at  $t=0$ . Then following recurrence relations among  $V_i(t)$ 's can be obtained as;

$$V_0(t) = Q_{01}(t)[1 + V_1(t)]$$

$$V_1(t) = Q_{10}(t)V_0(t) + Q_{12}(t)V_2(t)$$

$$V_2(t) = Q_{20}(t)V_0(t) + Q_{21}(t)V_1(t) + Q_{23}(t)V_3(t)$$

$$\begin{aligned}
 V_3(t) = & Q_{30}(t)V_0(t) + Q_{31}(t)V_1(t) + Q_{32}(t)V_2(t) + Q^{(4)}_{35}(t)V_2(t) \\
 & + Q^{(4)}_{36}(t)V_6(t) + Q^{(4)}_{37}(t)V_7(t)
 \end{aligned}$$

$$V_5(t) = Q_{50}(t)V_0(t) + Q^{(6)}_{51}(t)V_1(t) + Q^{(6,7)}_{52}(t)V_2(t)$$

$$V_6(t) = Q_{65}(t)V_5(t) + Q^{(7)}_{62}(t)V_7(t) + Q_{61}(t)V_1(t)$$

$$V_7(t) = Q_{72}(t)V_2(t) + Q_{75}(t)V_5(t) + Q_{76}(t)V_6(t) \tag{99-405}$$

Taking Laplace stieltjes transform of the above equations (99-105) and solving for  $\tilde{V}_0(s)$

we get

$$\tilde{V}_0(s) = N_4(s)/D_4(s) \tag{106}$$

Where

$$\begin{aligned}
 N_4(s) = & \tilde{Q}_{01}[1 - \{(\tilde{Q}_{32} + \tilde{Q}_{35}\tilde{Q}_{52} + \tilde{Q}_{36}\tilde{Q}_{62} + \tilde{Q}_{37}\tilde{Q}_{72}) \\
 & + \tilde{Q}_{52}(\tilde{Q}_{36}\tilde{Q}_{65} + \tilde{Q}_{37}\tilde{Q}_{75}) + \tilde{Q}_{37}\tilde{Q}_{76}(\tilde{Q}_{65}\tilde{Q}_{52} + \tilde{Q}_{62})\}\tilde{Q}_{23}] \\
 & - \tilde{Q}_{01}\tilde{Q}_{12}\{(\tilde{Q}_{31} + \tilde{Q}_{35}\tilde{Q}_{51} + \tilde{Q}_{36}\tilde{Q}_{61}) \\
 & + (\tilde{Q}_{36}\tilde{Q}_{65} + \tilde{Q}_{37}\tilde{Q}_{75})\tilde{Q}_{51} + \tilde{Q}_{37}\tilde{Q}_{76}(\tilde{Q}_{65}\tilde{Q}_{51} + \tilde{Q}_{61})\}\tilde{Q}_{23} \\
 & + \tilde{Q}_{21}] \tag{107}
 \end{aligned}$$

$$\text{and } D_4(s) = (1 - \tilde{Q}_{01}\tilde{Q}_{10}).A - \tilde{Q}_{12}.D - \tilde{Q}_{12}.C \tag{108}$$

In steady state the number of visit per unit of time when the system starts after entrance into state  $S_0$  is ;

$$V_0 = \lim_{t \rightarrow \infty} [V_0(t)/t] = \lim_{s \rightarrow 0} s \tilde{V}_0(s) = N_4/D_4 \quad (109)$$

where  $D_4$  is same as  $D_2$  in (81) and

$$N_4 = [1 - \{(p_{32} + p_{35}p_{52} + p_{36}p_{62} + p_{37}p_{72}) + p_{52}(p_{36}p_{65} + p_{37}p_{75}) + p_{37}p_{76}(p_{65}p_{52} + p_{62})\}p_{23}] - p_{01}p_{12}\{(p_{31} + p_{35}p_{51} + p_{36}p_{61}) + (p_{36}p_{65} + p_{37}p_{75})p_{51} + p_{37}p_{76}(p_{65}p_{51} + p_{61})p_{23} + p_{21}\} \quad (110)$$

#### REFERENCES

1. Goel L.R., Jaiswal N.K. and Gupta Rakesh (1983): A multi-state system with two repair distributions. *Microelectron Reliab.*, 23: 337-340.
2. Goel L.R., Kumar A. and Rastogi A.K. (1985): Stochastic behaviour of a man-machine system operating under different weather condition. *Microelectron Reliab.*, 25: 87-91.
3. Goel L.R., Sharma G.C. and Gupta P. (1985): Cost benefit analysis of a system with intermittent repair and inspection under abnormal weather. *Microelectron Reliab.*, 25: 665-668.
4. Goel L.R., Sharma G.C. and Gupta P. (1985): Stochastic behaviour and profit function of a system with precautionary measures under abnormal weather. *Microelectron Reliab.*, 25: 661-664.
5. Goel L.R., Sharma G.C. and Gupta Praveen (1985): Stochastic analysis of an man-machine system with critical human error. *Microelectron Reliab.*, 25: 669-674.
6. Goel L.R., Singh S.K. and Gupta R. (1986): Analysis of a single unit redundant system with inspection and delayed replacement. *IEEE Trans. Reliab.*, R-35, 606.
7. Gopalan M.N. and Naidu R.S. (1982): Stochastic behaviour of a two unit repairable system subject to inspection. *Microelectron Reliab.*, 22: 717-722.
8. Gopalan M.N. and Natesan J. (1981): Stochastic behaviour of a one server n-unit system subject to general repair distributions. *Microelectron Reliab.*, 21(1): 43-47.
9. Gopalan M.N. and Natesan J. (1982): Expected number of repairs and expected frequency of failures of a one server two unit warm standby system. *Microelectron Reliab.*, 22(1): 43-46.
10. Gopalan M.N. and Ramesh T.K. (1986): Cost-benefit analysis of a one-server two-unit system subject to shock and degradation. *Microelectron. Reliab.*, 26(3): 499-518.
11. Gopalan M.N. and Usha A. Kumar (1999): Busy period analysis of a two stage multi-product system with interstage buffer. *Opsearch*, 36(3): 284-299.
12. Gopalan M.N., Radha K.R. and Vijay Kumar A. (1984): Cost benefit analysis of a two unit cold standby system subject to slow switch. *Microelectron Reliab.*, 24: 1019-1021.
13. Goyal V. and Murari K. (1984): Cost analysis in a two unit cold standby system with regular repairman and patience time. *Microelectron Reliab.*, 24: 453-459.
14. Grall A., Berenguer C. and Dieulle L. (2002): A condition-based maintenance policy for stochastically deteriorating systems. *Reliab. Engg. Syst. Safety*, 76(2): 167-180.
15. Gu H.Y. (1993): Studies on optimum preventive maintenance polices for general repair result. *Reliab. Engg. Syst. Safety*, 41(2): 197-201.
16. Gupta R. and Goel L.R. (1989): Profit analysis of a two unit priority standby system with administrative delay in repair. *Int. Jr. Sys. Sc.*, 20(9): 1703-1712.
17. Gupta S.M., Jaiswal N.K. and Goel L.R. (1982): Reliability analysis of a two unit cold standby redundant system with two operating modes. *Microelectron Reliab.*, 22: 747-758.
18. Hontelez J.A.M., Burger H.H. and Wijnmalen D.J.D. (1996): Optimum condition-based maintenance polices for deteriorating systems with partial information. *Reliab. Engg. Syst. Safety*, 51(3): 267-274.
19. Hyderi, Pour Darvish and Joorel J.P.S. (1996): Stochastic behaviour of a two unit cold standby redundant system subject to random failure. *Microelectron Reliab.*, 36: 243-246.
20. Jiang X., Makis V. and Jardine A.K.S. (2001): Optimal repair/replacement policy for a general repair model. *Adv. Appl. Prob.*, 33: 206-222.
21. Joorel J.P.S. (1990): MTSF and availability analysis of a complex system composed of two sub-systems in series subject to random shocks with single repair facility. *Microelectron Reliab.*, 30: 463-466.
22. Kapoor P.K. and Kapoor K.R. (1978): Stochastic behaviour of some two unit redundant systems. *IEEE Trans. on Reliab.*, R-27, 382-385.
23. Kaufman A., Grouchko D. and Curon R. (1977): Mathematical models for the study of the reliability of system. Academic Press, New York.
24. Kijima M. (1989): Some results for repairable systems with general repair. *J. Appl. Prob.*, 20: 89-102.